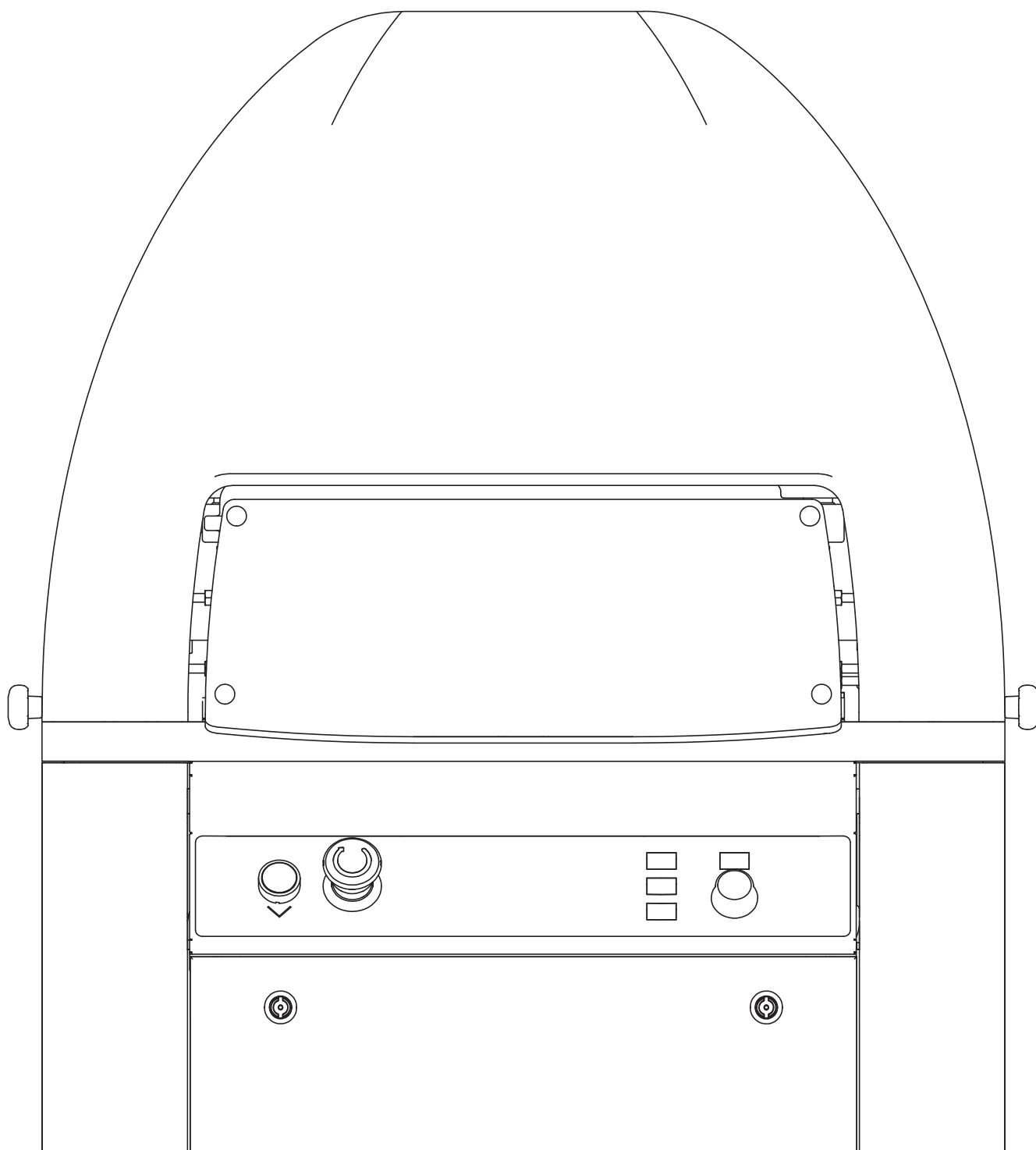
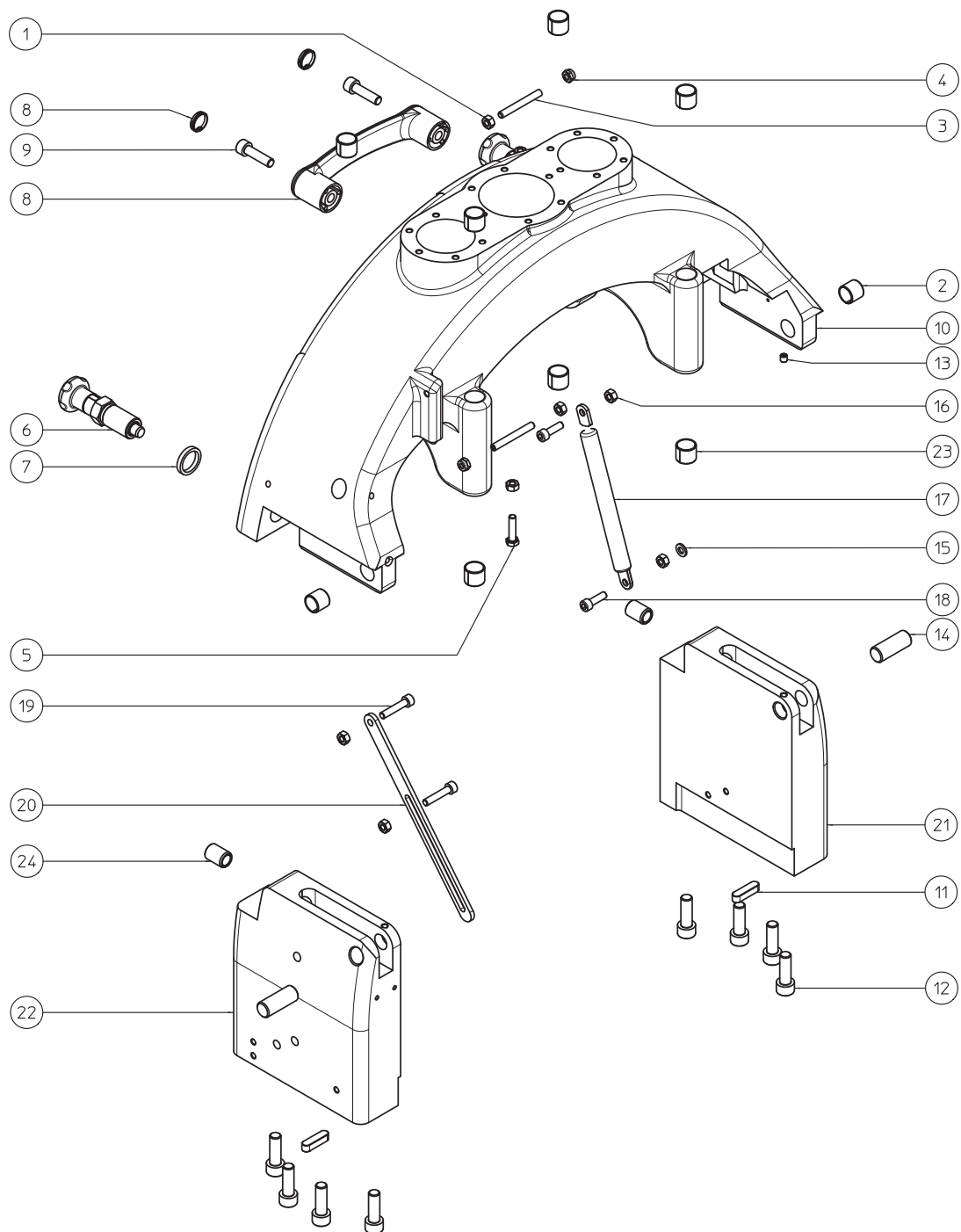


SPARE PARTS

AUTOMATIC ROUNDERS



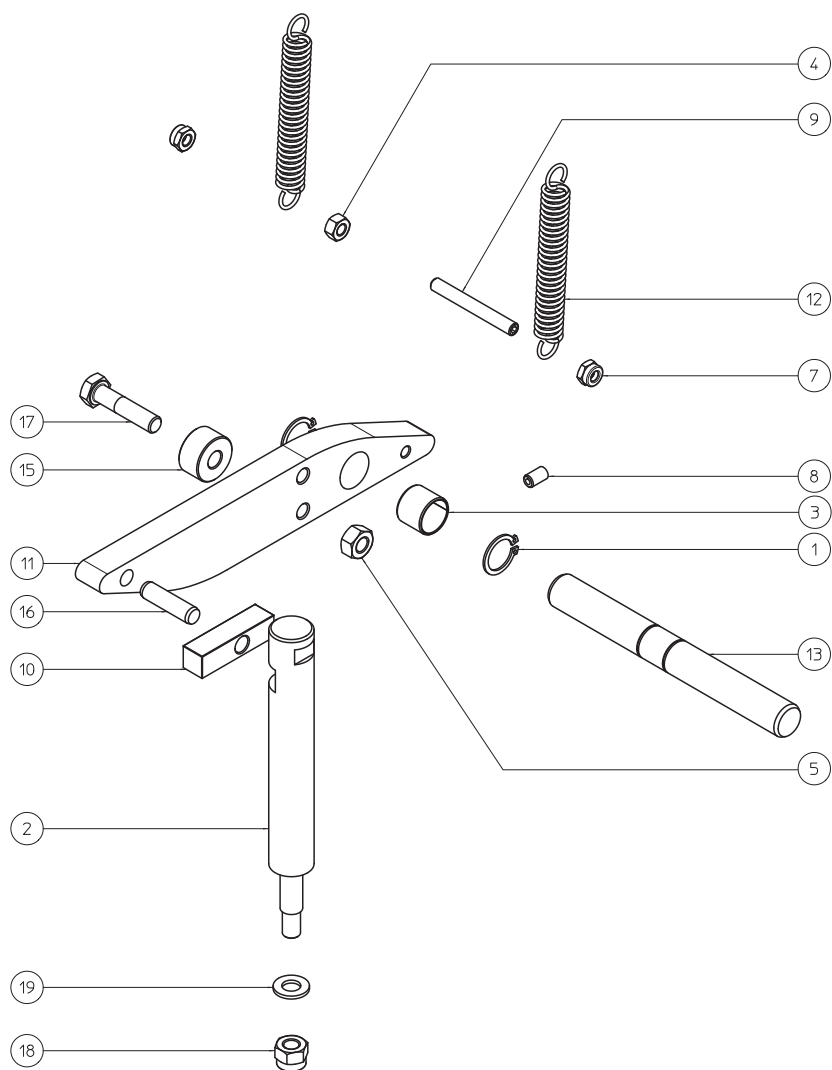
4	KNIFE SUPPORT GROUP	20	22 DIV. KNIFE GROUP
6	OPERATE RING GROUP	21	30 DIV. KNIFE GROUP
7	HEAD PLATE GROUP	22	15 DIV. KNIFE GROUP
8	FRAME GROUP	23	36 DIV. KNIFE GROUP
9	CASING GROUP	24	11 DIV. KNIFE GROUP
10	HEAD SAFTY GROUP	25	18 DIV. KNIFE GROUP
11	ROUNDING SAFTY GROUP	26	30s DIV. KNIFE GROUP
12	ROLLER SUPPORT GROUP	27	52 DIV. KNIFE GROUP
13	ROUNDING PLATE GROUP	28	HYDRAULIC GROUP
14	AUTOMATIC PULLEY GROUP	30	ELECTRICAL GROUP
16	SLIDING TROLLEY GROUP	31	ELECTRICAL BOX UL/CSA
17	MOTOR GROUP	32	ELECTRICAL BOX STANDARD
18	50 Hz PULLEY GROUP		
19	60 Hz PULLEY GROUP		



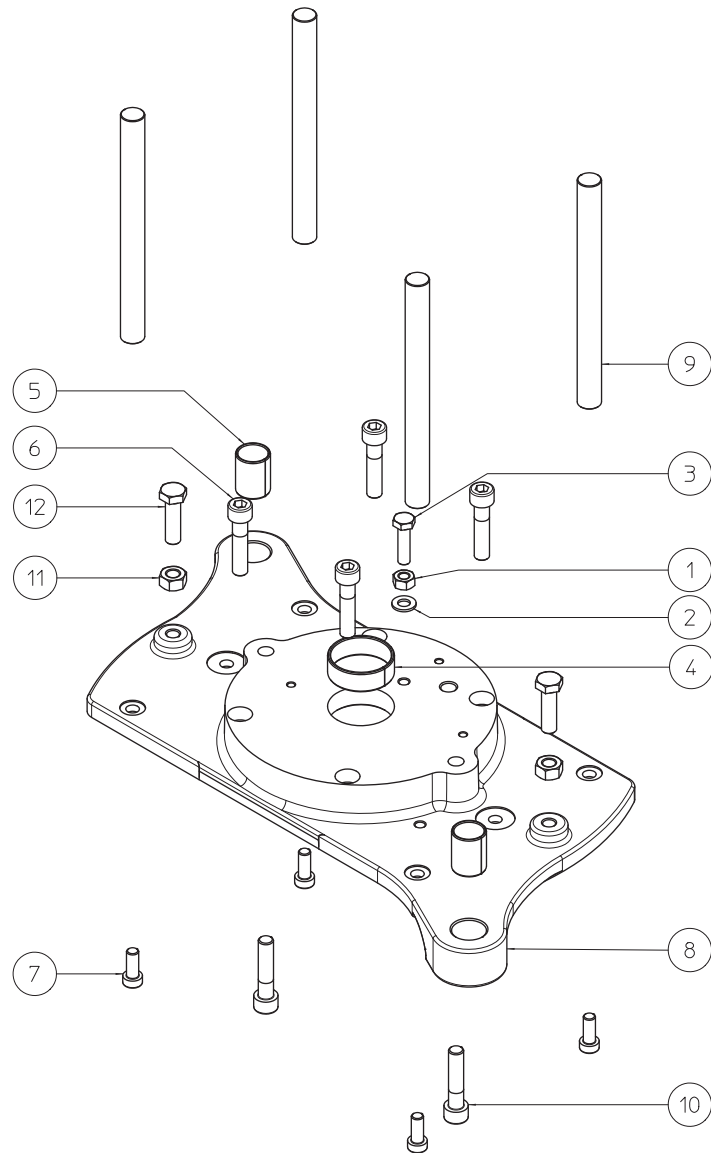


POSITION	QUANTITY	CODE	DESCRIPTION
1	4	30040601	NUT M6 INOX
2	2	18061515	LATCH INSERT KU 15 15
3	2	37050650	SCREW STEI 6X50 INOX
4	4	30100601	SELFLOCKING NUT M6 INOX.
5	2	69260625	SCREW TE M6X25 INIOX
6	2	43718110	KNOB WITH PUSHER M20X1,5
7	2	20100230	WASHER D.20 SP.4
8	1	43710005	HANDLE
9	2	69160830	SCREW TCEI M8X30 ZINC.
10	1	61900024	AUTOMATIC HEAD SUPPORT
11	2	22620830	KEY 8X7X30 mm
12	8	69161030	SCREW TCEI M10X30 ZINC.
13	2	37010606	SCREW STEI M6X6
14	2	11900006	HEAD PIN D.15X38
15	1	59150612	WASHER D.6
16	4	30130601	NUT M6 ZINC.
17	1	44810265	GAS SPRING D.6 C=100
18	2	69160620	SCREW TCEI M6X20 ZINC.
19	2	69160630	SCREW TCEI M6X30 ZINC.
20	1	20100258	HEAD STOP
21	1	61900022	SX SUPPORT
22	1	61900027	DX SUPPORT
23	8	18061615	LATCH INSERT KU 16 15
24	2	17960002	LATCH D.10X20

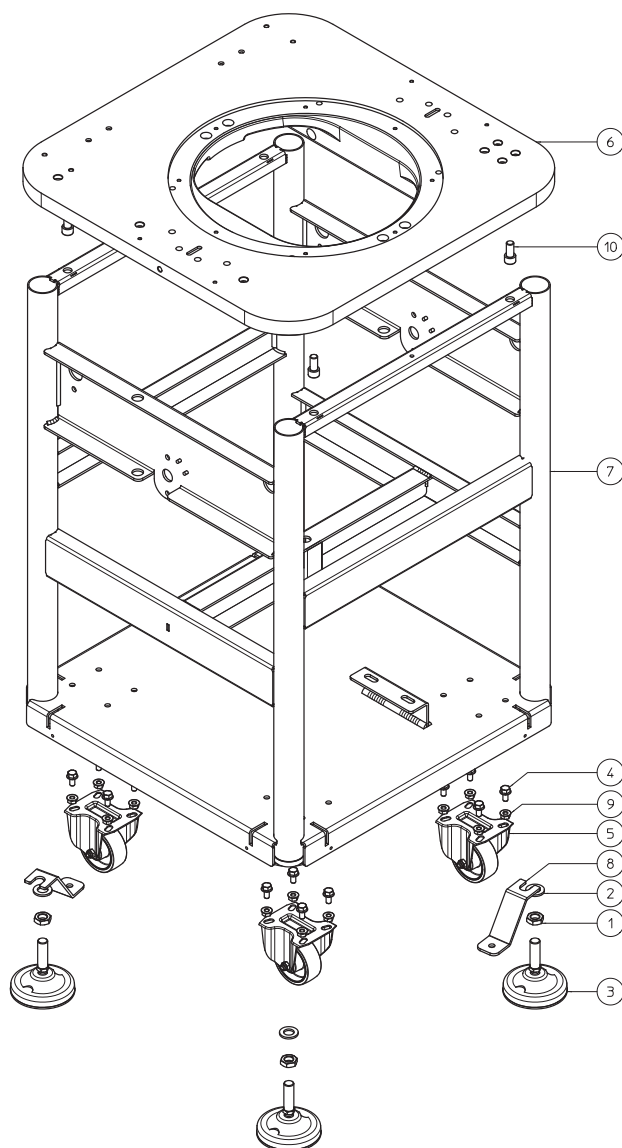
OPERATE RING GROUP **COD. AZ000002**



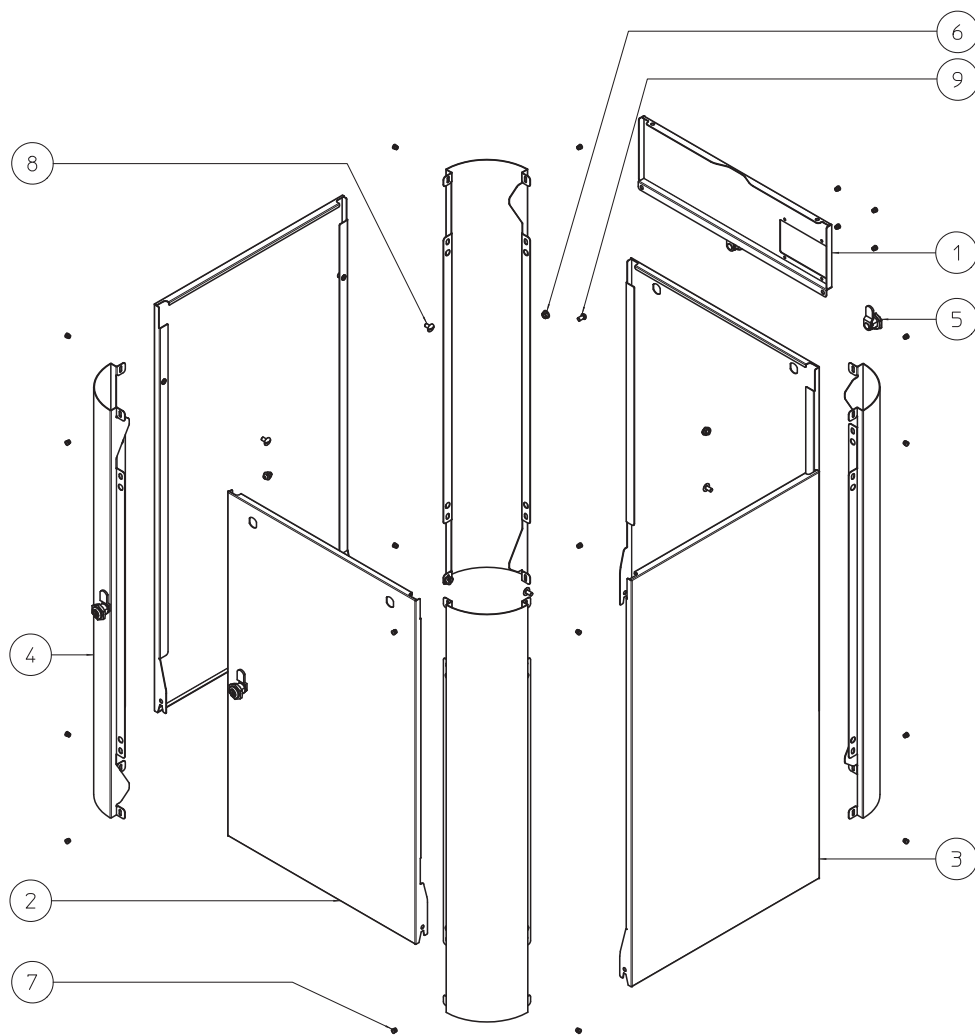
POSITION	QUANTITY	CODE	DESCRIPTION
1	2	14130016	SEEGER RING D.16
2	1	14800012	LIFT RING ROD
3	1	18061615	LATCH INSERT KU 16 15
4	1	30040601	NUT M6 INOX
5	1	30040801	NUT M8 INOX
7	2	30100601	SELFLOCKING NUT M6 INOX.
8	1	37010610	SCREW STEI M610
9	1	37050650	SCREW STEI M6X50 INOX
10	1	39120002	SLIDING SHOE 12X12X45
11	1	42310024	LEVER LIFT RING
12	2	44836316	SPRING
13	1	49410020	PIN LEVER LIFT RING
15	1	59720003	PIN RING LEVER
16	1	63030830	PLUG D.8X30
17	1	69260835	SCREW TE M8X35 INOX
18	1	30080802	SELFLOCKING NUT M8 INOX.
19	1	59160816	WASHER D.8 INOX



POSITION	QUANTITY	CODE	DESCRIPTION
1	1	30040801	NUT M8 INOX
2	1	59160816	WASHER D.8 INOX
3	1	69260830	SCREW TE M8X30 INOX
4	1	18064015	LATCH INSERT KU 40 15
5	2	18062030	LATCH INSERT KU 20 15
6	4	69281045	SCREW TCEI M10X45 INOX
7	4	69170820	SCREW TCEI M8X20 ZINC.
8	1	49450002	HEAD PLATE
9	4	14800007	ROD GUIDE D.16X180
10	2	69161045	SCREW TCEI M10X45 ZINC.

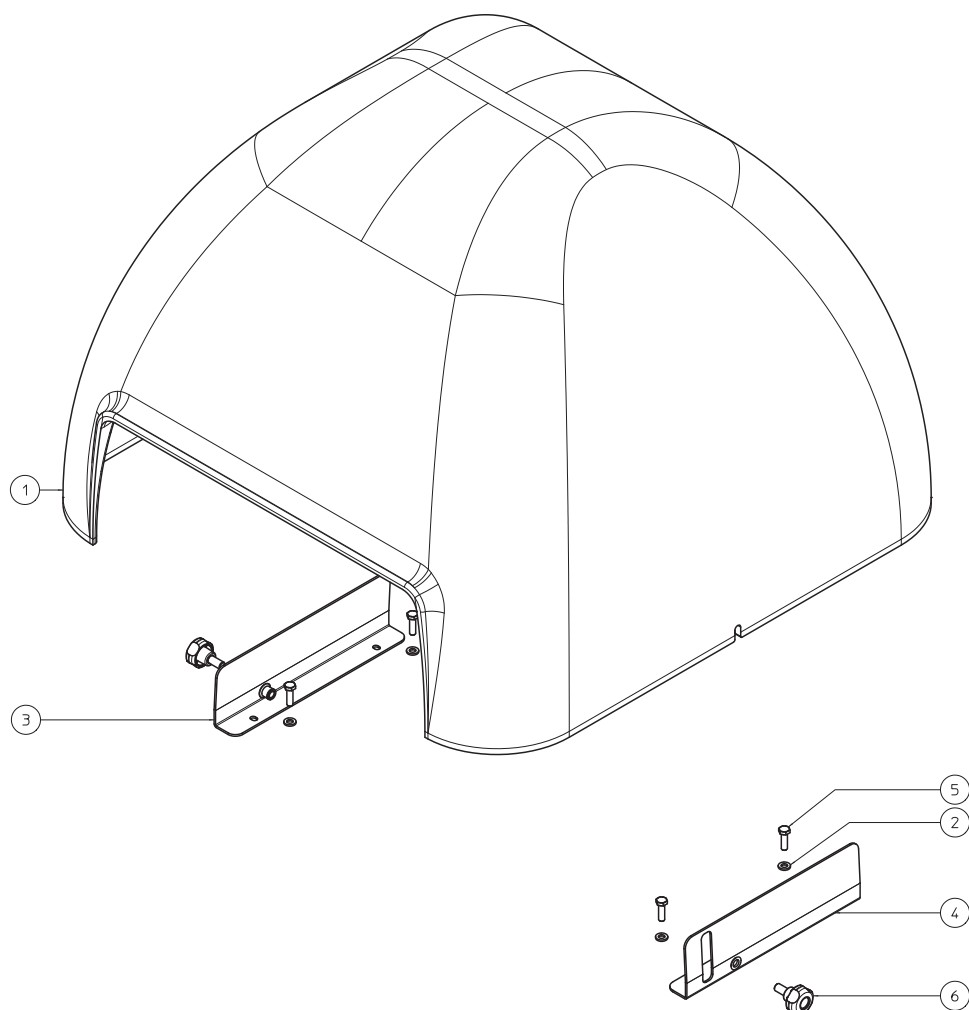


POSITION	QUANTITY	CODE	DESCRIPTION
1	4	30141601	NUT M16 ZINC.
2	4	59151630	WASHER D.16 ZINC.
3	4	50050903	NON-SLIP FOOT
4	16	69230816	SCREW TE M8X16 ZINC.
5	4	59860014	WHEEL D.80X30 FIX
6	1	35200001	AUTOMATIC HEAD PLATE
7	1	60010041	FRAME
8	2	61880005	FIXING BRACKET
9	16	30210801	NUT M8 ZINC.
10	4	69161225	SCREW TCEI M12X45 ZINC.

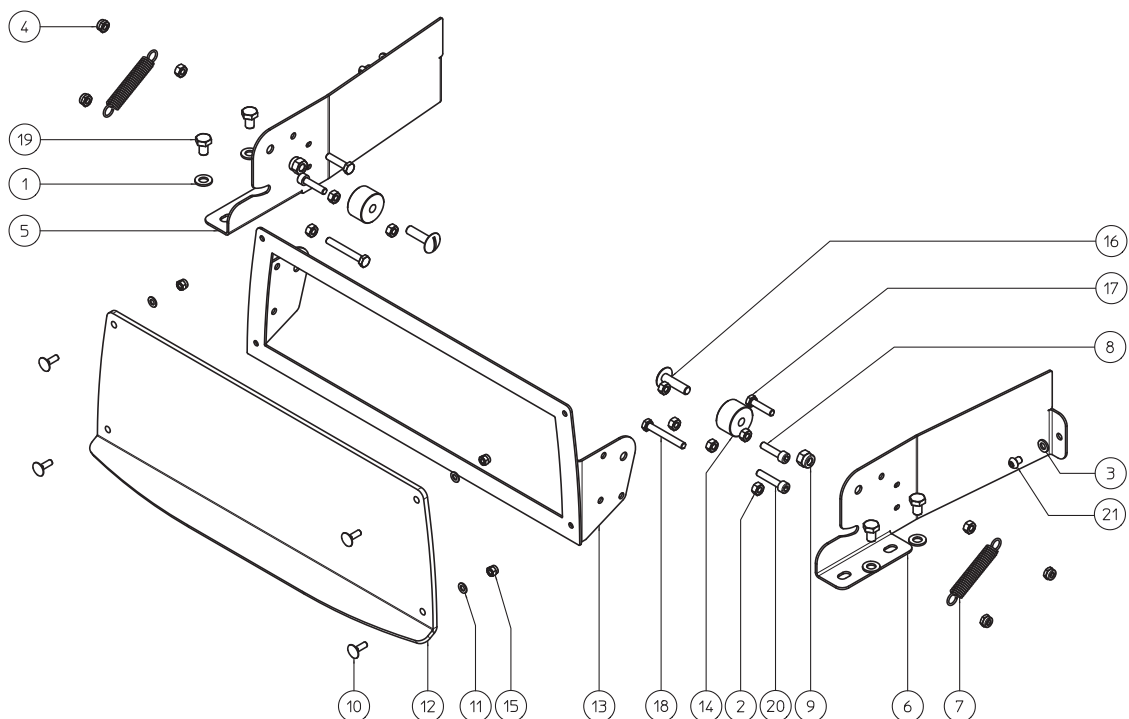


POSITION	QUANTITY	CODE	DESCRIPTION
1	1	20120299	POWER SUPPLY PANNEL
2	2	20120296	REMOVABLE PANNEL
3	2	20120305	LATERAL PANNEL
4	4	20120297	ANGULAR PANNEL
5	4	22803621	LOCK
6	4	30190601	NUT M6 ZINC.
7	20	58250410	ALUMINUM RIVET
8	4	69100612	SCREW POELIERS M6X12 ZINC.
9	4	69180612	SCREW TCBEI M6X12 ZINC.

HEAD SAFTY GROUP COD. RP000001

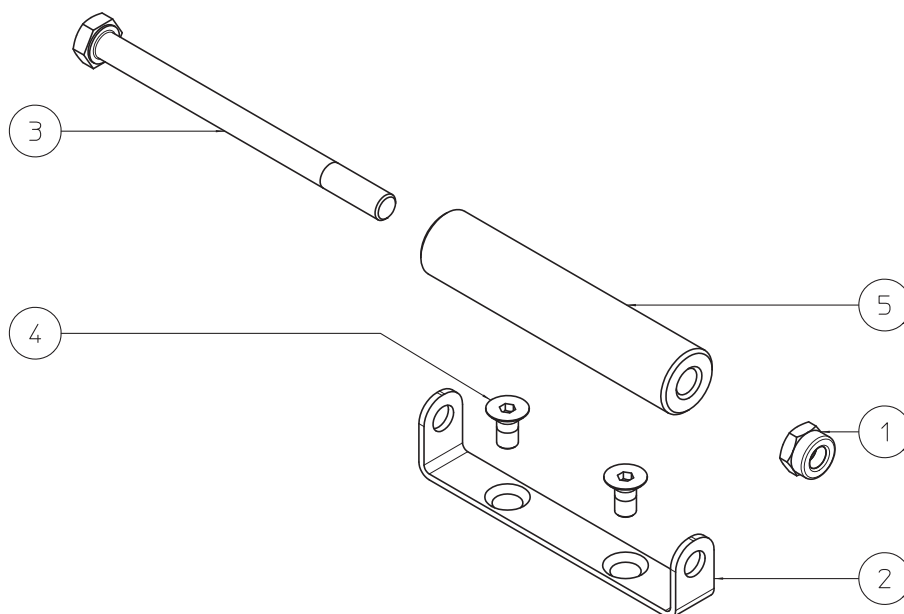


POSITION	QUANTITY	CODE	DESCRIPTION
1	1	65610002	HEAD COVER
2	4	59150612	WASHER D.16 ZINC.
3	1	61880007	SX BRACKET
4	1	61880008	DX BRACKET
5	4	69200620	SCREW TE M6X20 ZINC.
6	2	69410002	HANDWHEEL M8X16

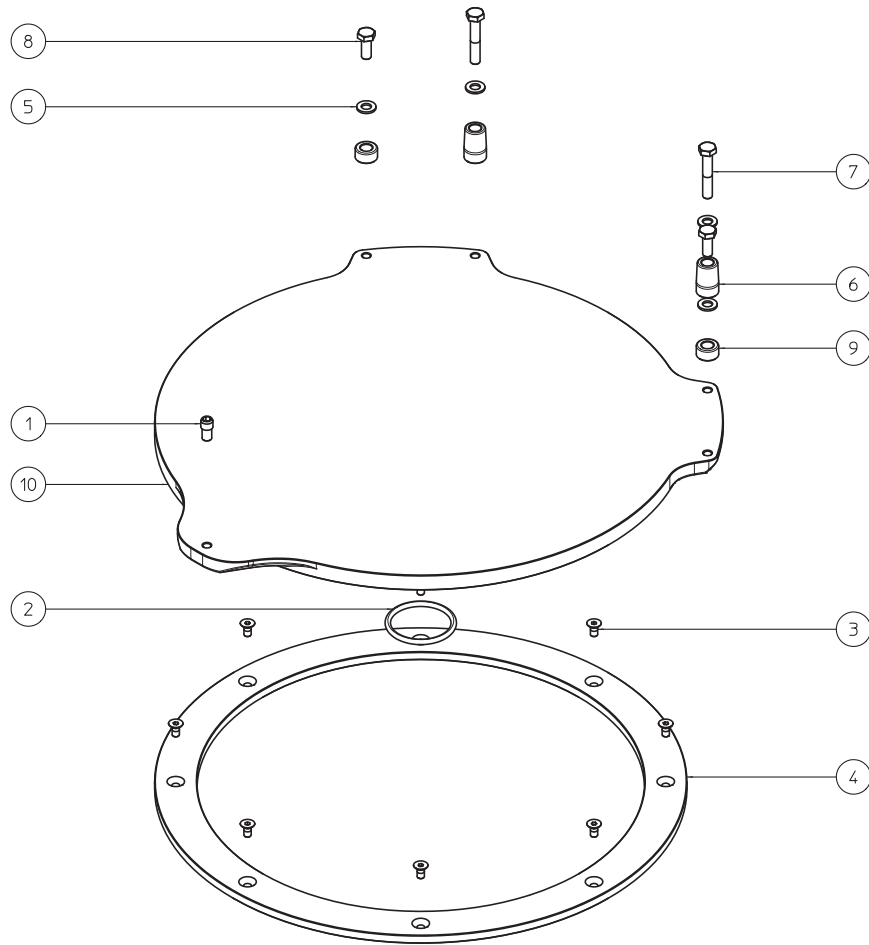


POSITION	QUANTITY	CODE	DESCRIPTION
1	4	59160816	WASHER D.8 INOX
2	10	30040601	NUT M6 INOX
3	2	59150612	WASHER D.6 ZINC.
4	4	30100601	SELFLOCKING NUT M6 INOX.
5	1	20120293	SX BRACKET
6	1	20120292	DX BRACKET
7	2	44836916	SPRING
8	2	69280625	SCREW TCEI M6X25 INOX
9	2	30080802	SELFLOCKING NUT M8 INOX.
10	4	69250516	WASHER TTQ M5X16 INOX
11	4	59160510	WASHER D.5 INOX
12	1	50780002	SAFETY PROTECTION CARTER
13	1	60230002	FRAME PROTECTION CARTER
14	2	58930001	WASHER
15	4	30100501	SELFLOCKING NUT M5 INOX.
16	2	69110830	SCREW POELIERS M8X30 INOX
17	2	69260625	SCREW TE M6X25 INOX
18	2	69260645	SCREW TE M6X45 INOX
19	4	69260812	SCREW TE M8X12 INOX
20	1	69280630	SCREW TCEI M6X30 INOX
21	2	69290608	SCREW TCBEI M6X8 INOX

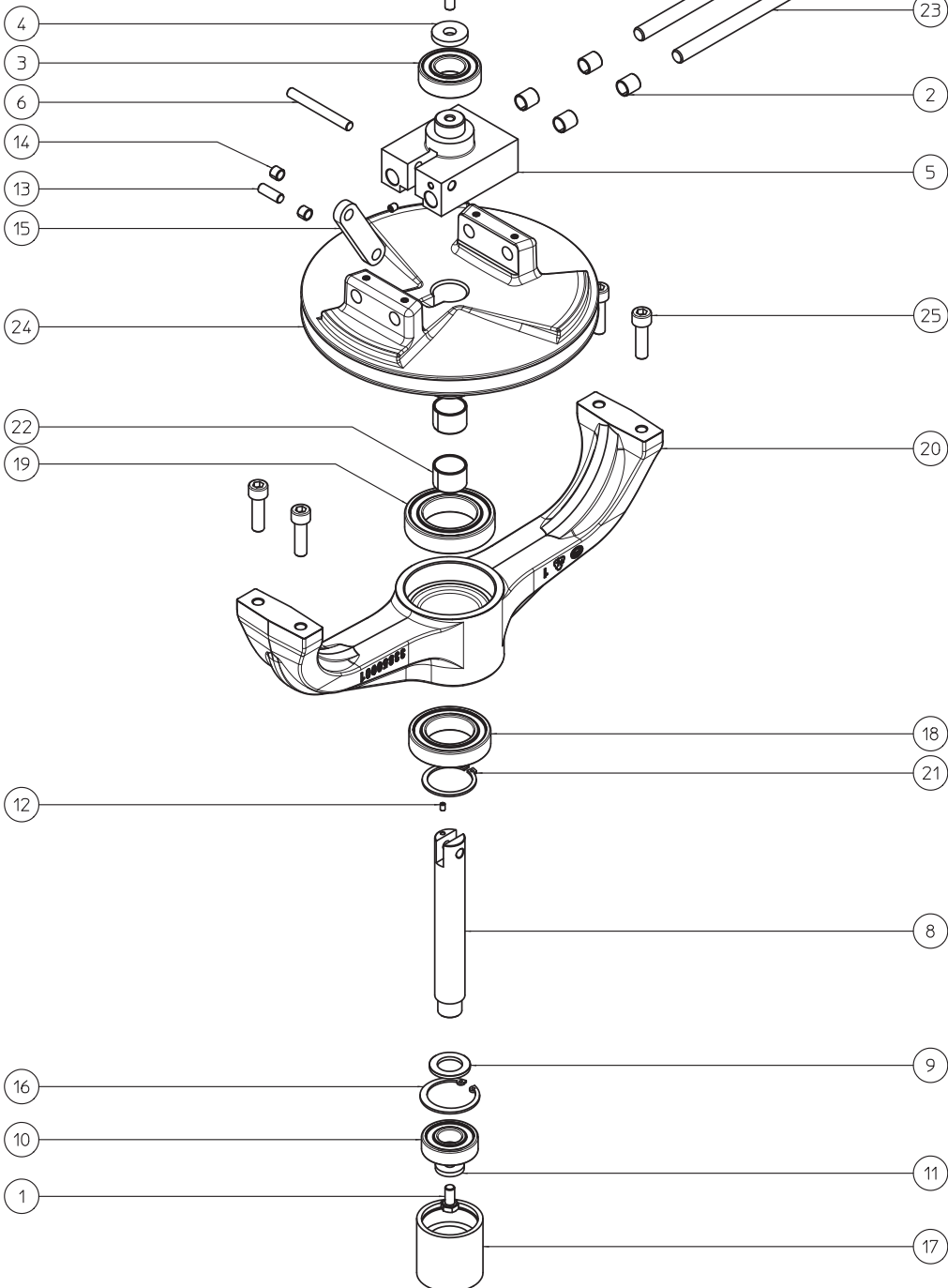
ROLLER SUPPORT GROUP COD. CM000004



POSITION	QUANTITY	CODE	DESCRIPTION
1	1	30100801	SELFLOCKING NUT M8 INOX.
2	1	20120316	ROLLER SUPPORT
3	1	69260811	SCREW TE M8X110 INOX
4	2	69270612	SCREW TSPEI M6X12 INOX
5	1	59650001	ROLLER



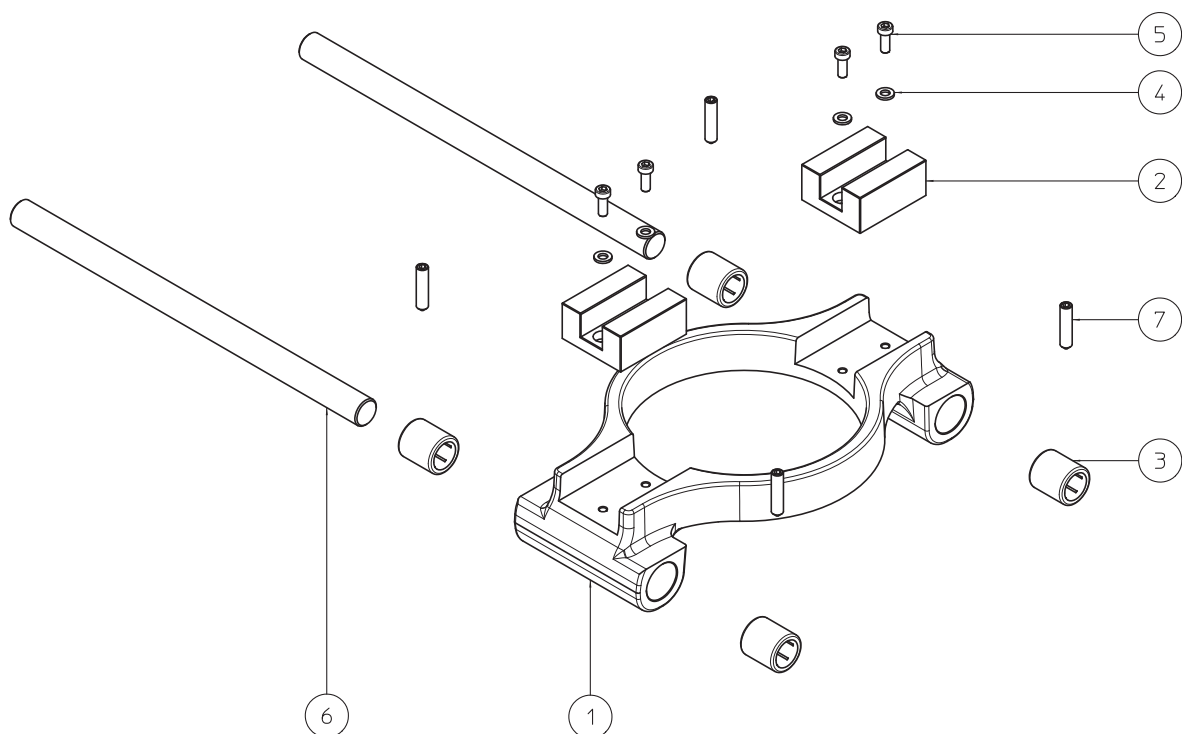
POSITION	QUANTITY	CODE	DESCRIPTION
1	1	69010002	PIN
2	1	38696200	SEAL OR 6200
3	8	69240612	SCREW TSPEI M6X12 ZINC.
4	1	50850022	RING
5	4	59160816	WASHER D.8 INOX
6	2	59720016	STOPPER
7	2	69260845	SCREW TE M8X45 INOX
8	2	69260820	SCREW TE M8X20 INOX
9	2	59720017	STOPPER
10	1	49450001	ROUNDING PLATE



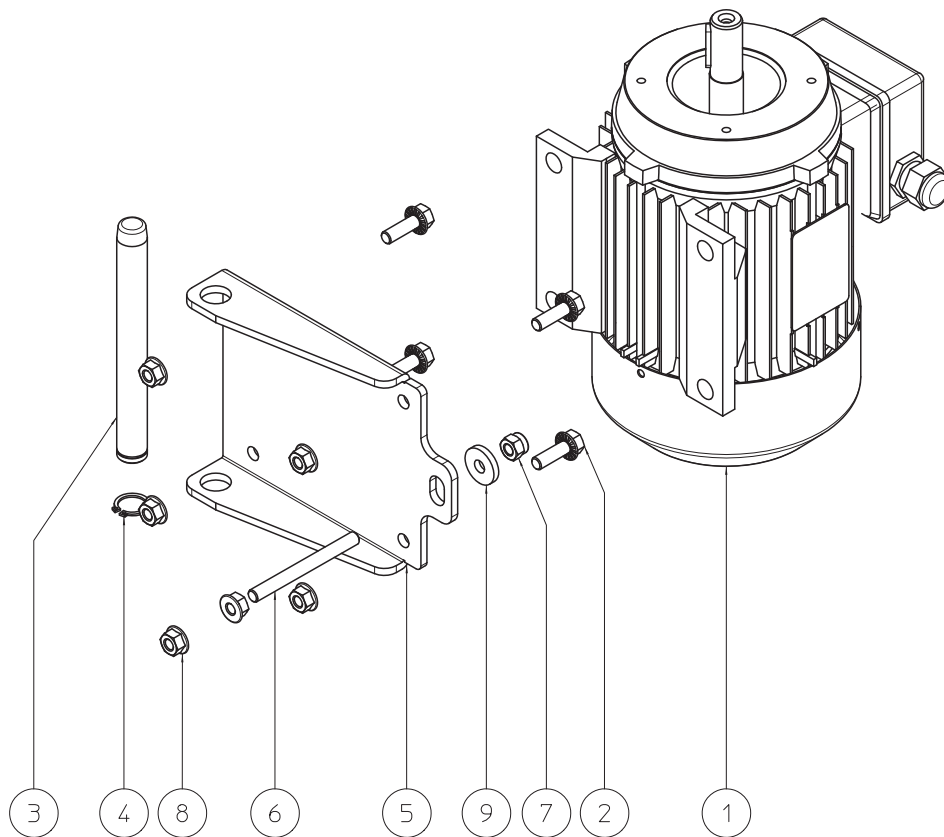


POSITION	QUANTITY	CODE	DESCRIPTION
1	2	69200816	SCREW TE M8X16 ZINC.
2	4	18061215	LATCH INSERT KU 12 15
3	1	29292552	BEARING NTN 6205 2RS
4	1	59091030	WASHER D.10X30 SP. 5 ZINC.
5	1	20140002	CAM SCROLLING FLANGE
6	1	49410870	TOP PIN D.8X70
7	5	37010606	SCREW STEI M6X6
8	1	11800001	CAM CONTROL PIN
9	1	20100422	WASHER
10	1	29292047	BEARING NTN 6204 2RS
11	1	59090824	WASHER D.8X24 SP. 4
12	1	37010406	SCREW STEI M4X6
13	1	49410824	LOWER PIN D.8X23
14	2	18060808	LATCH INSERT KU 08 08
15	1	16500001	CONNECTING ROD
16	1	14120047	SEEGER RING D.47
17	1	33800016	CYLINDER FLANGE
18	1	29294068	BEARING NTN 6008 2RS
19	1	29294575	BEARING NTN 6009 2RS
20	1	33850001	FLANGE FOR PULLEY
21	1	14130040	SEEGER RING D.40
22	2	18062520	LATCH INSERT KU 25 20
23	2	11900014	PIN HOLDER D.12X150
24	1	53410003	PULLEY
25	4	69161035	SCREW TCEI M10X35 ZINC.

SLIDING TROLLEY GROUP **COD. CL000003**

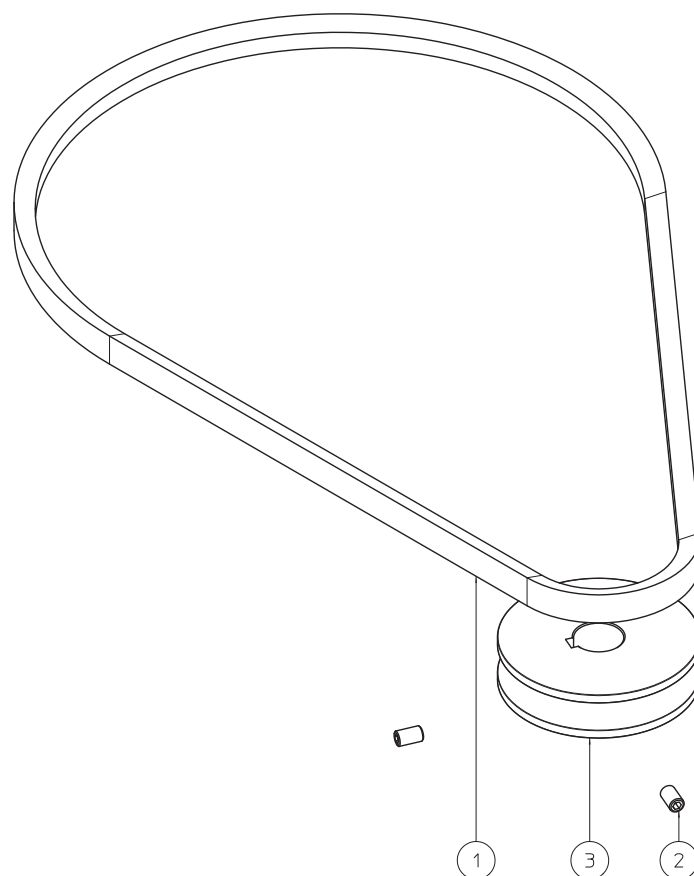


POSITION	QUANTITY	CODE	DESCRIPTION
1	1	20150002	SLIDING TROLLEY
2	2	37500002	SHOE GUIDE
3	4	43602030	SLIDING SLEEVE WITH SPHERES
4	4	59150612	WASHER D.6 ZINC.
5	4	69170616	SCREW TCEI M6X16 ZINC.
6	2	11900015	PIN HOLDER
7	4	37030835	SCREW STEI M8X35

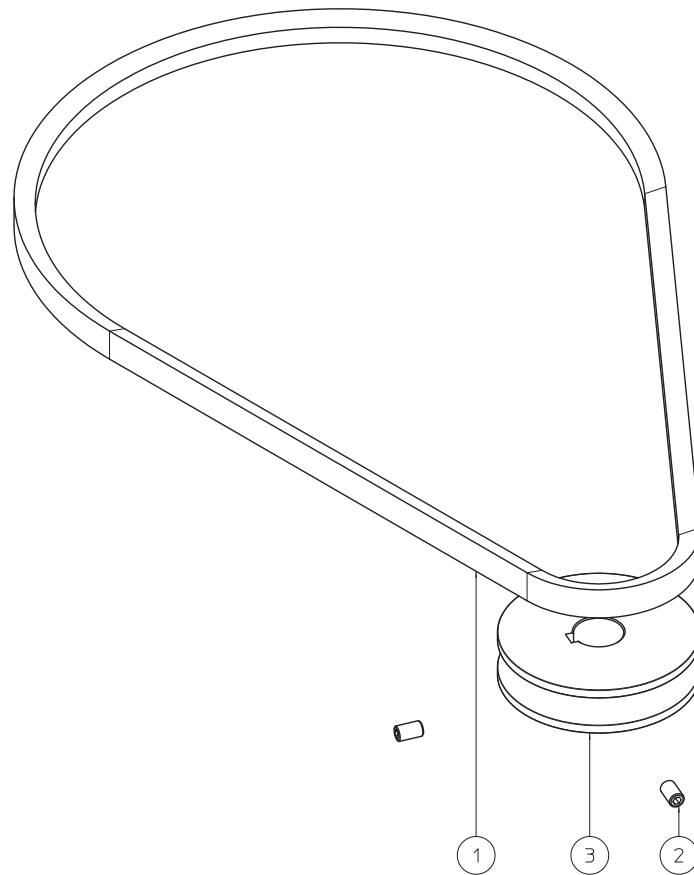


POSITION	QUANTITY	CODE	DESCRIPTION
1	1	45205580	MOTOR KW 0,55 6 POLI B3 220/380/50/60 (STANDARD) THREE PHASES
1	1	45120003	MOTOR KW 0,45 6 POLI B3 220/60 UL/CSA MONO PHASES
1	1	45150003	MOTOR KW 0,45 6 POLI B3 110/60 UL/CSA MONO PHASES
1	1	45225580	MOTOR KW 0,55 6 POLI B3 220/380/60 UL/CSA THREE PHASES
2	4	69230825	SCREW TE M8X25 ZINC.
3	1	49410005	MOTOR PIN
4	1	14130018	SEEGER RING D.18
5	1	20120221	MOTOR FIXING SHELF
6	1	14870895	THREADED BAR M8X85 ZINC.
7	1	30080801	NUT M8 ZINC.
8	6	30210801	NUT M8 ZINC.
9	1	59090824	WASHER D.8X24 SP. 4

50 Hz PULLEY GROUP COD. PL000005

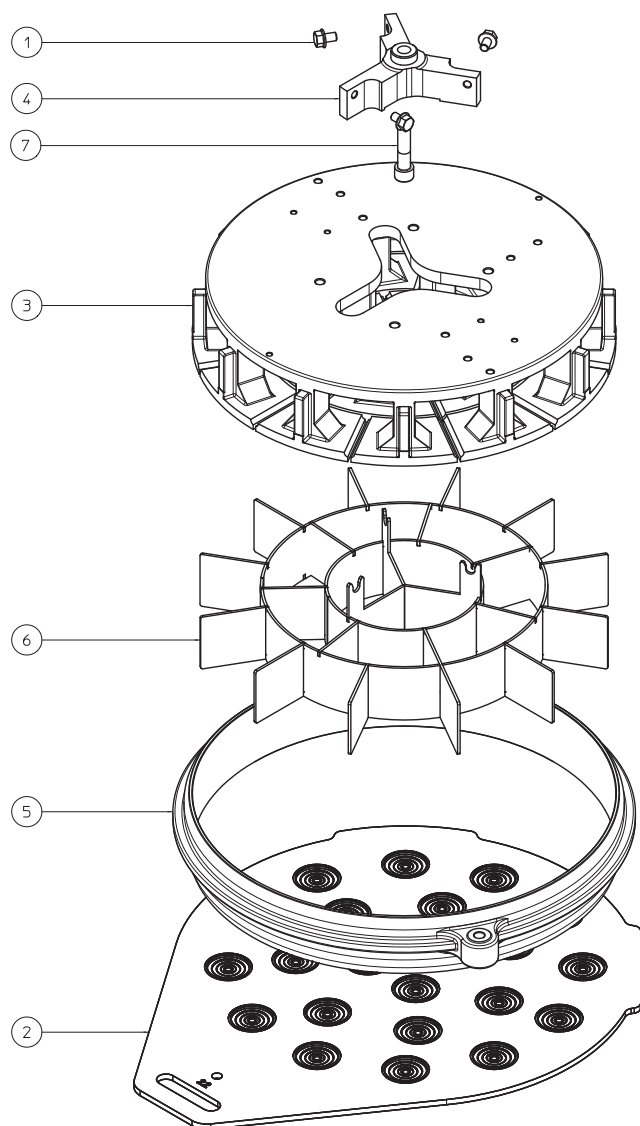


POSITION	QUANTITY	CODE	DESCRIPTION
1	1	24100037	BELT A37 1/2
2	2	37010610	SCREW STEI M6X10
3	1	53410004	PULLEY 71X1A (50 Hz)

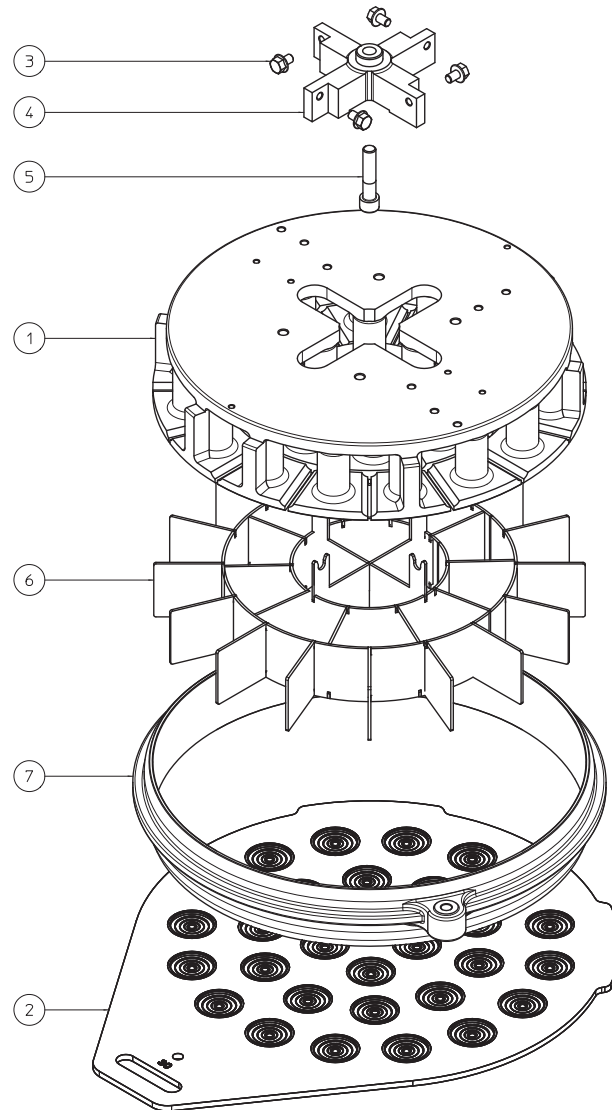


POSITION	QUANTITY	CODE	DESCRIPTION
1	1	24100037	BELT A37 1/2
2	2	37010610	SCREW STEI M6X10
3	1	53410002	PULLEY 60X1A (60 Hz)

22 DIV. KNIFE GROUP **COD. TG000004**

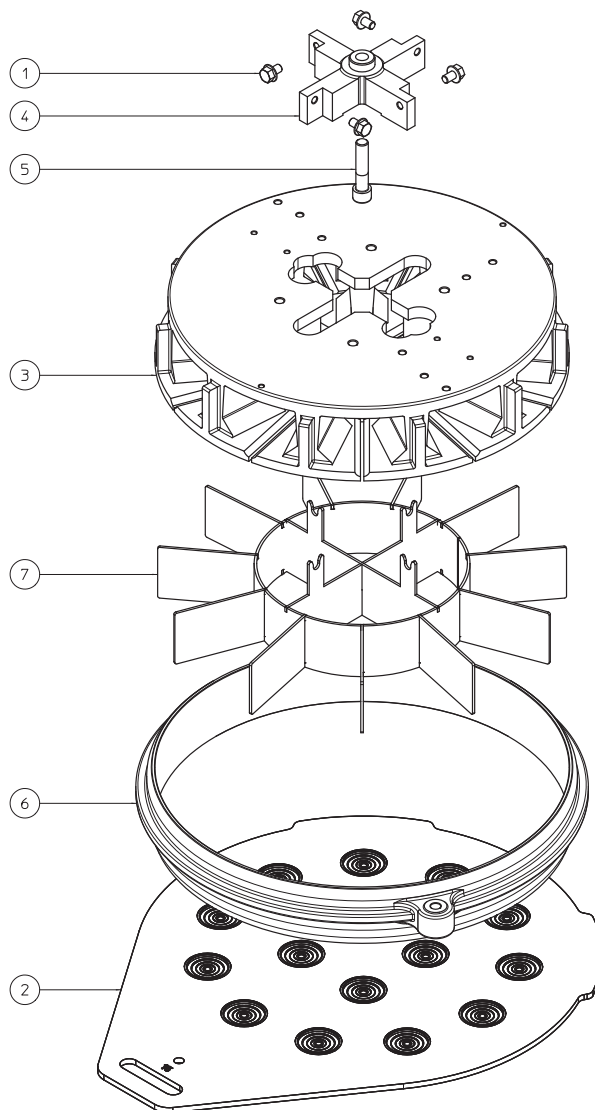


POSITION	QUANTITY	CODE	DESCRIPTION
1	3	69210812	SCREW TE M8X12 ZINC.
2	3	49800022	PLATE 22 DIV.
3	1	65200022	HEAD 22 DIV.
4	1	61900007	SUPPORT
5	1	13900003	HEAD RING D.400
6	1	60040027	KNIFE 22 DIV.
7	1	69161250	SCREW TCEI M12X50 ZINC.

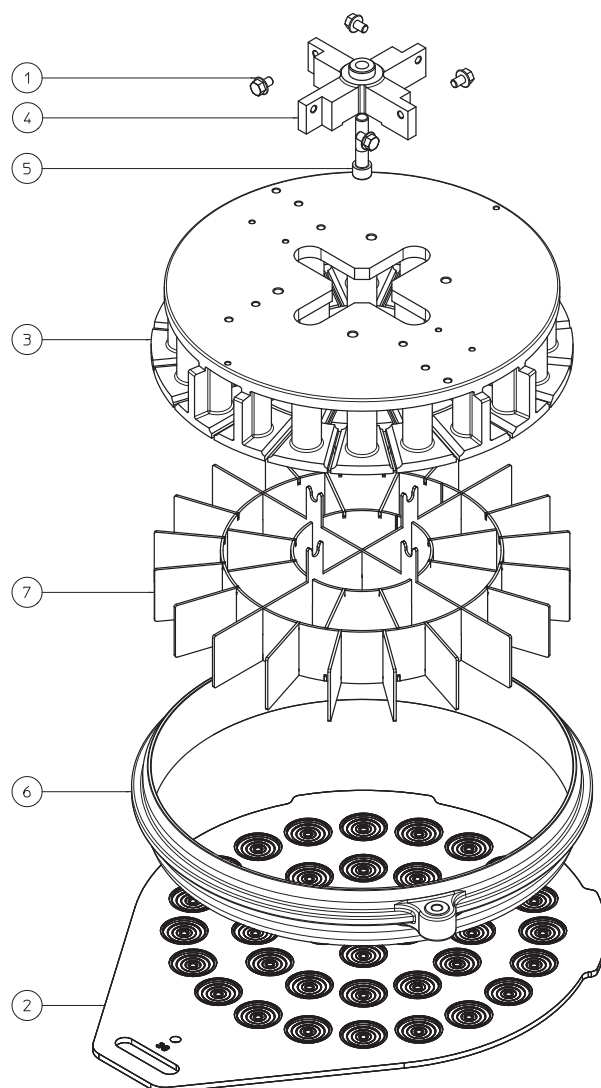


POSITION	QUANTITY	CODE	DESCRIPTION
1	1	65200030	HEAD 30 DIV.
2	3	49800030	PLATE 30 DIV.
3	4	69210812	SCREW TE M8X12 ZINC.
4	1	61900005	SUPPORT
5	1	69161250	SCREW TCEI M12X50 ZINC.
6	1	60040029	KNIFE 30 DIV.
7	1	13900003	HEAD RING D.400

15 DIV. KNIFE GROUP **COD. TG000007**

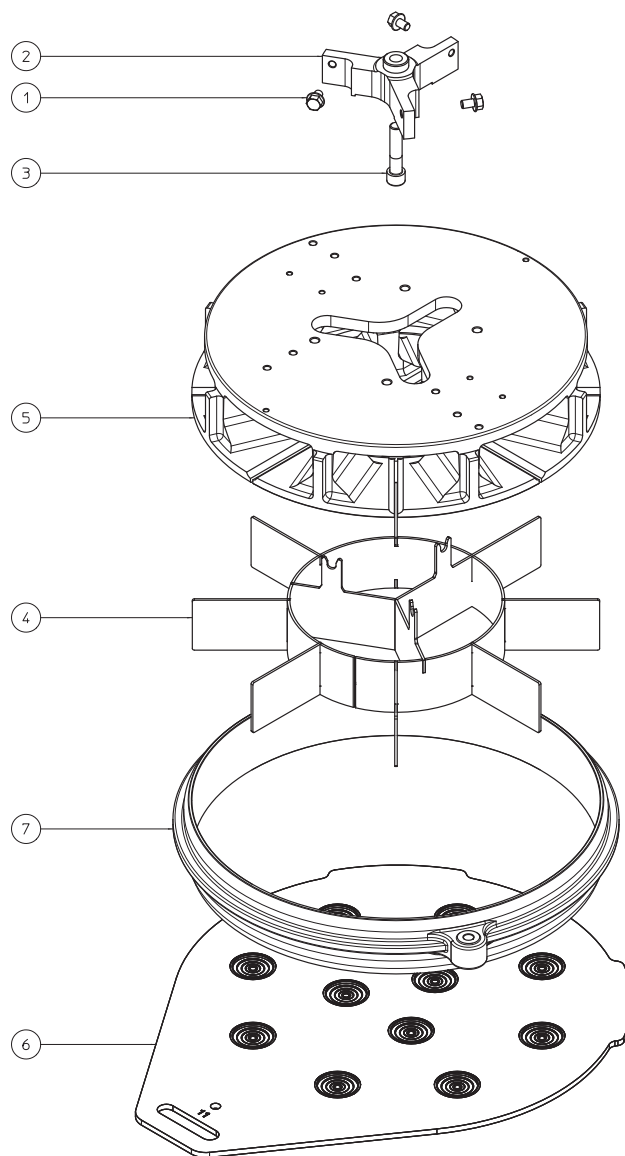


POSITION	QUANTITY	CODE	DESCRIPTION
1	4	69210812	SCREW TE M8X12 ZINC.
2	3	49800015	PLATE 15 DIV.
3	1	65200015	HEAD 15 DIV.
4	1	61900005	SUPPORT
5	1	69161250	SCREW TCEI M12X50 ZINC.
6	1	13900003	HEAD RING D.400
7	1	60040026	KNIFE 15 DIV.

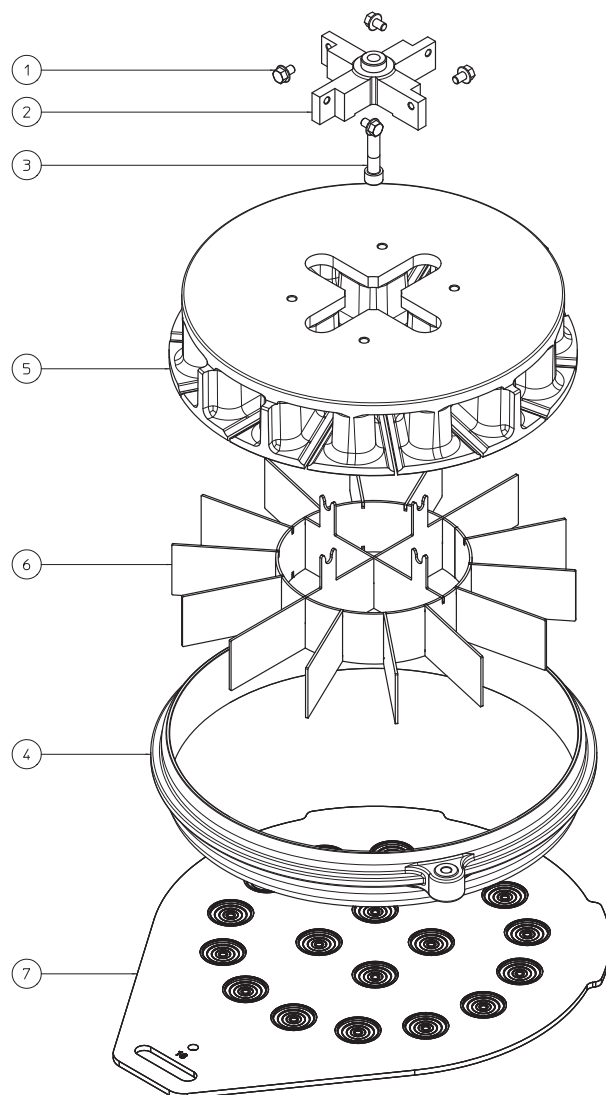


POSITION	QUANTITY	CODE	DESCRIPTION
1	4	69210812	SCREW TE M8X12 ZINC.
2	3	49800036	PLATE 36 DIV.
3	1	65200036	HEAD 36 DIV.
4	1	61900005	SUPPORT
5	1	69161250	SCREW TCEI M12X50 ZINC.
6	1	13900003	HEAD RING D.400
7	1	60040030	KNIFE 36 DIV.

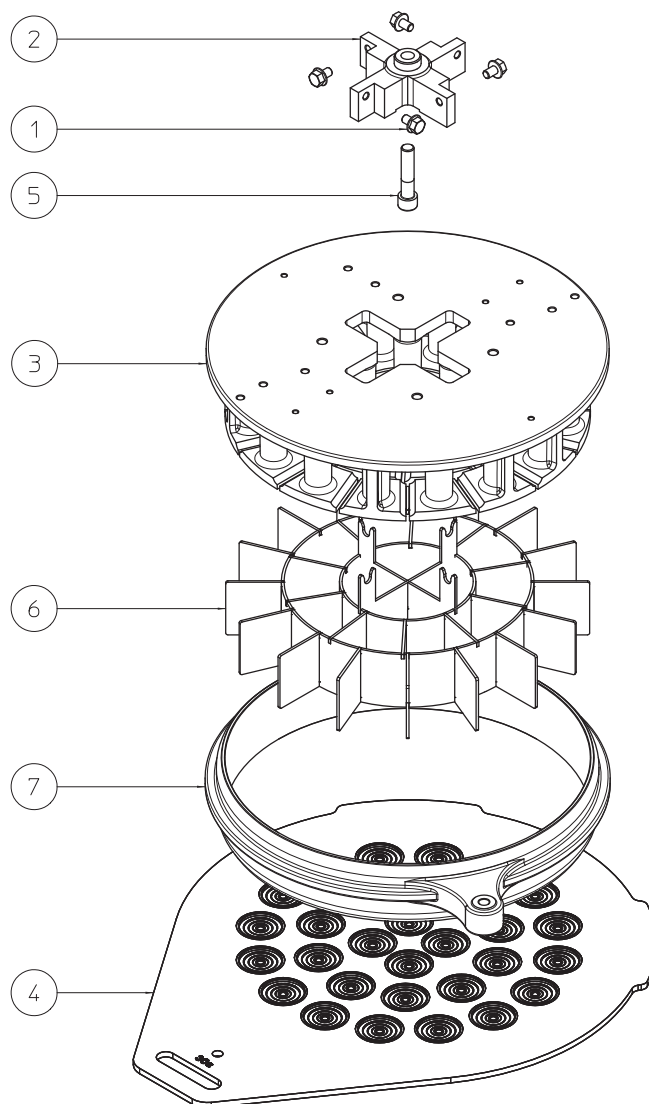
11 DIV. KNIFE GROUP **COD. TG000015**



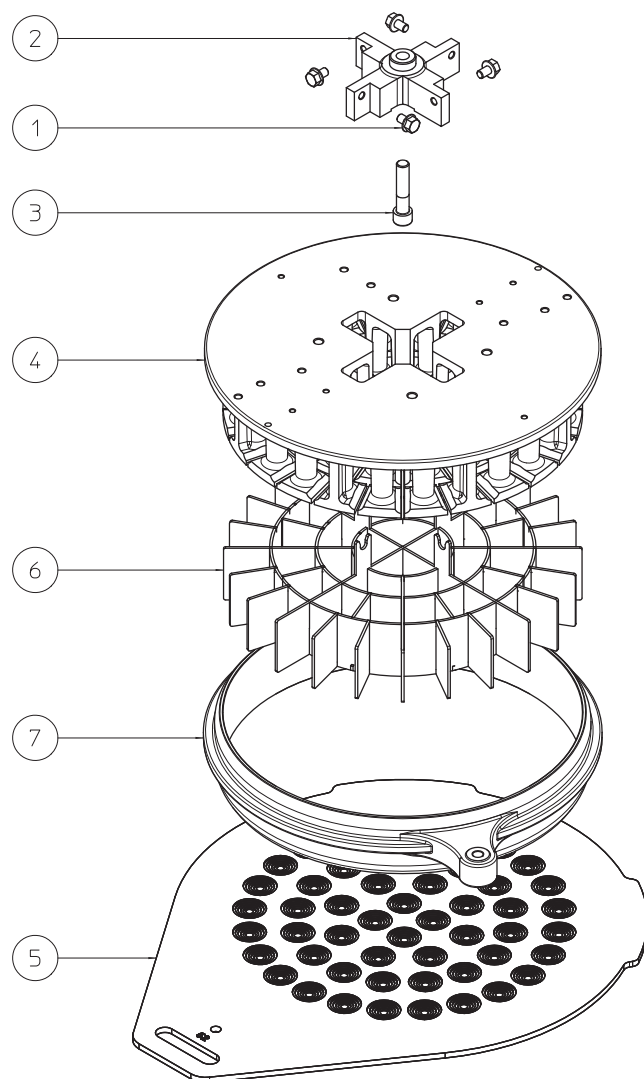
POSITION	QUANTITY	CODE	DESCRIPTION
1	3	69210812	SCREW TE M8X12 ZINC.
2	1	61900007	SUPPORT
3	1	69161250	SCREW TCEI M12X50 ZINC.
4	1	60040098	KNIFE 11 DIV.
5	1	65200011	HEAD 11 DIV.
6	3	49800011	PLATE 11 DIV.
7	1	13900003	HEAD RING D.400



POSITION	QUANTITY	CODE	DESCRIPTION
1	4	69210812	SCREW TE M8X12 ZINC.
2	1	61900005	SUPPORT
3	1	69161250	SCREW TCEI M12X50 ZINC.
4	1	13900003	HEAD RING D.400
5	1	65200018	HEAD 18 DIV.
6	1	60040133	KNIFE 18 DIV.
7	3	49800018	PLATE 18 DIV.

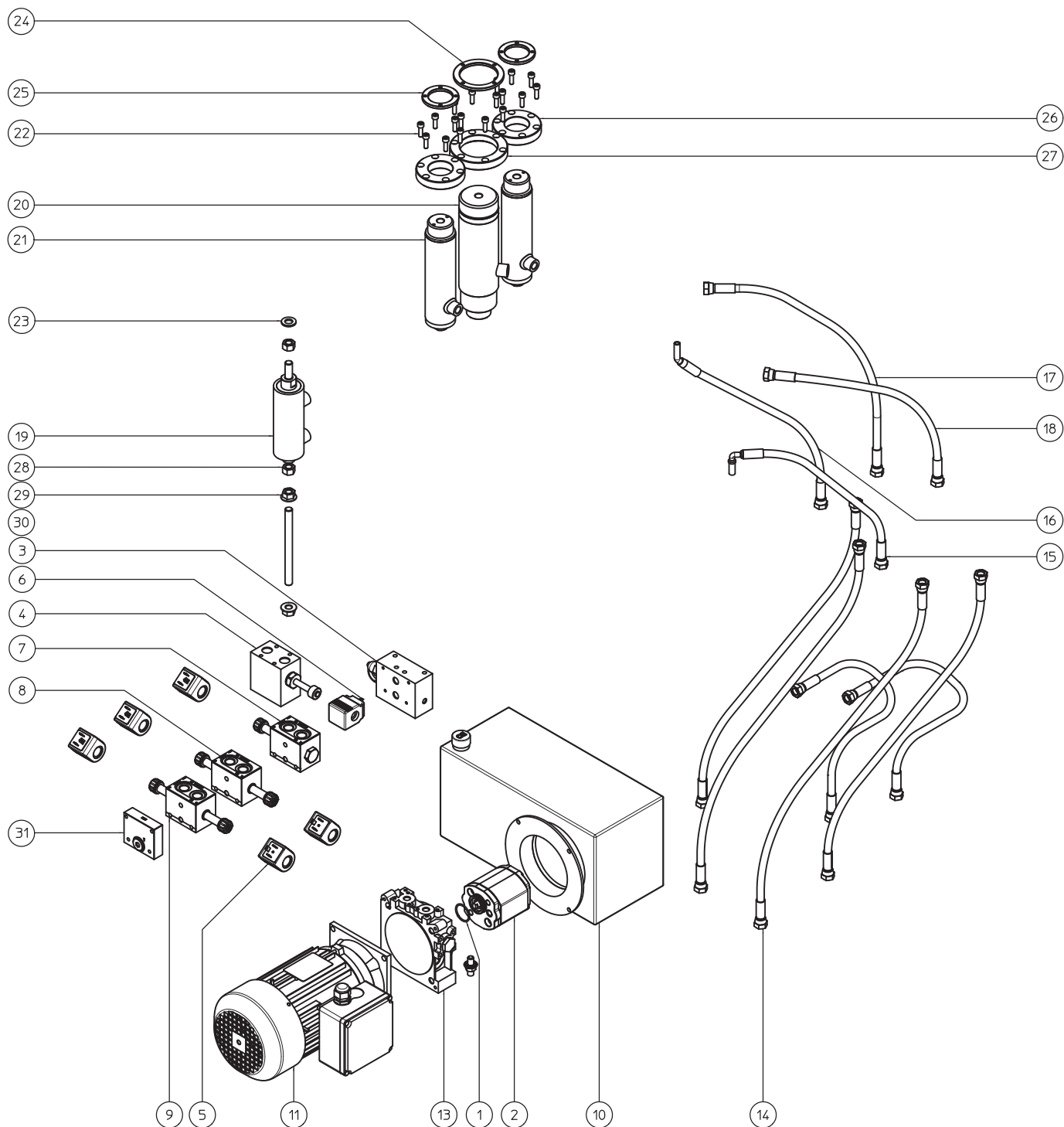


POSITION	QUANTITY	CODE	DESCRIPTION
1	4	69210812	SCREW TE M8X12 ZINC.
2	1	61900006	SUPPORT
3	1	65200130	HEAD 30s DIV.
4	3	49800130	PLATE 30s DIV.
5	1	69161250	SCREW TCEI M12X50 ZINC.
6	1	60040028	KNIFE 30s DIV.
7	1	13900004	HEAD RING D.340



POSITION	QUANTITY	CODE	DESCRIPTION
1	4	69210812	SCREW TE M8X12 ZINC.
2	1	61900006	SUPPORT
3	1	69161250	SCREW TCEI M12X50 ZINC.
4	1	65200052	HEAD 52 DIV.
5	3	49800052	PLATE 52 DIV.
6	1	60040031	KNIFE 52 DIV.
7	1	13900004	HEAD RING D.340

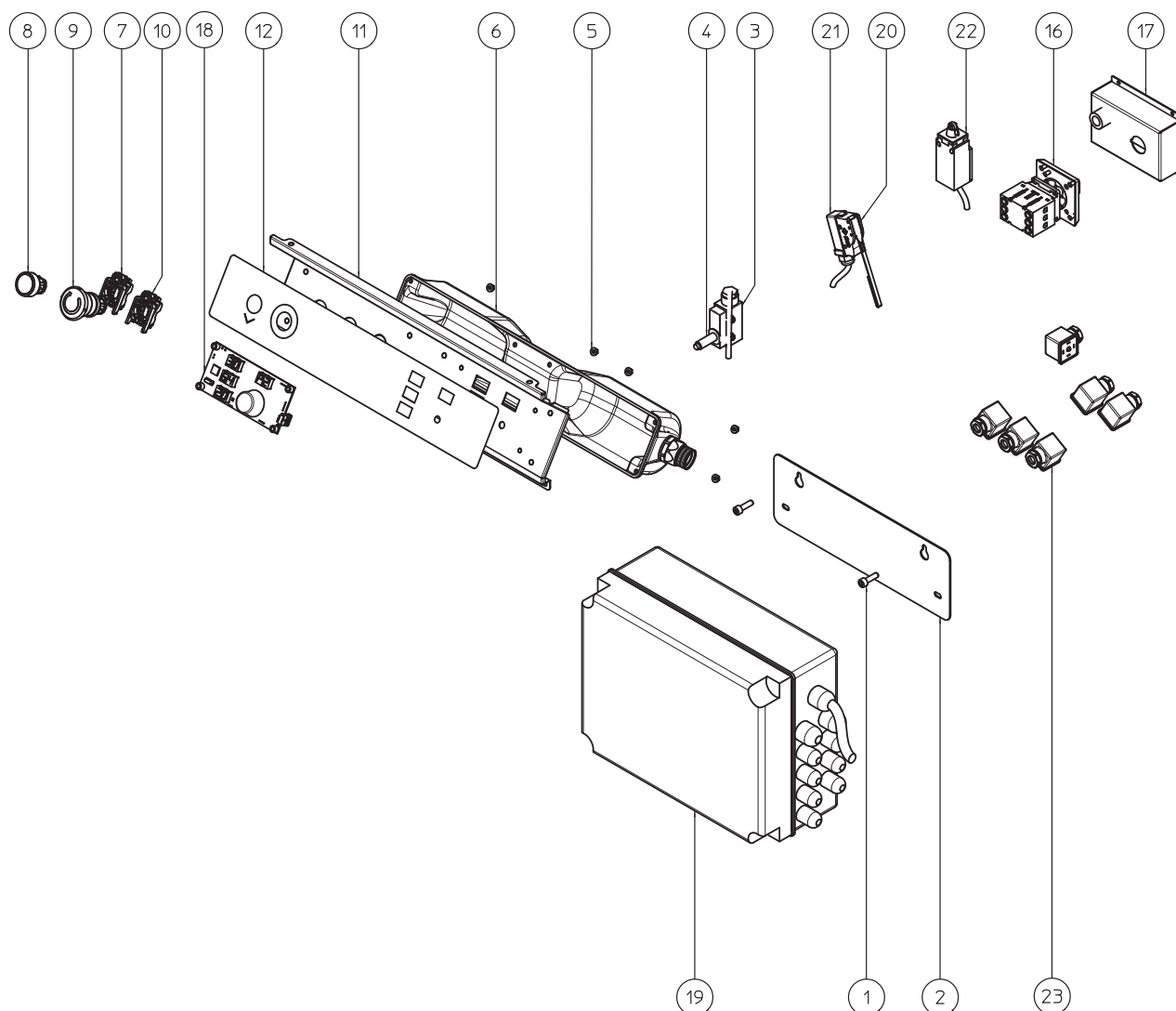
 HYDRAULIC GROUP



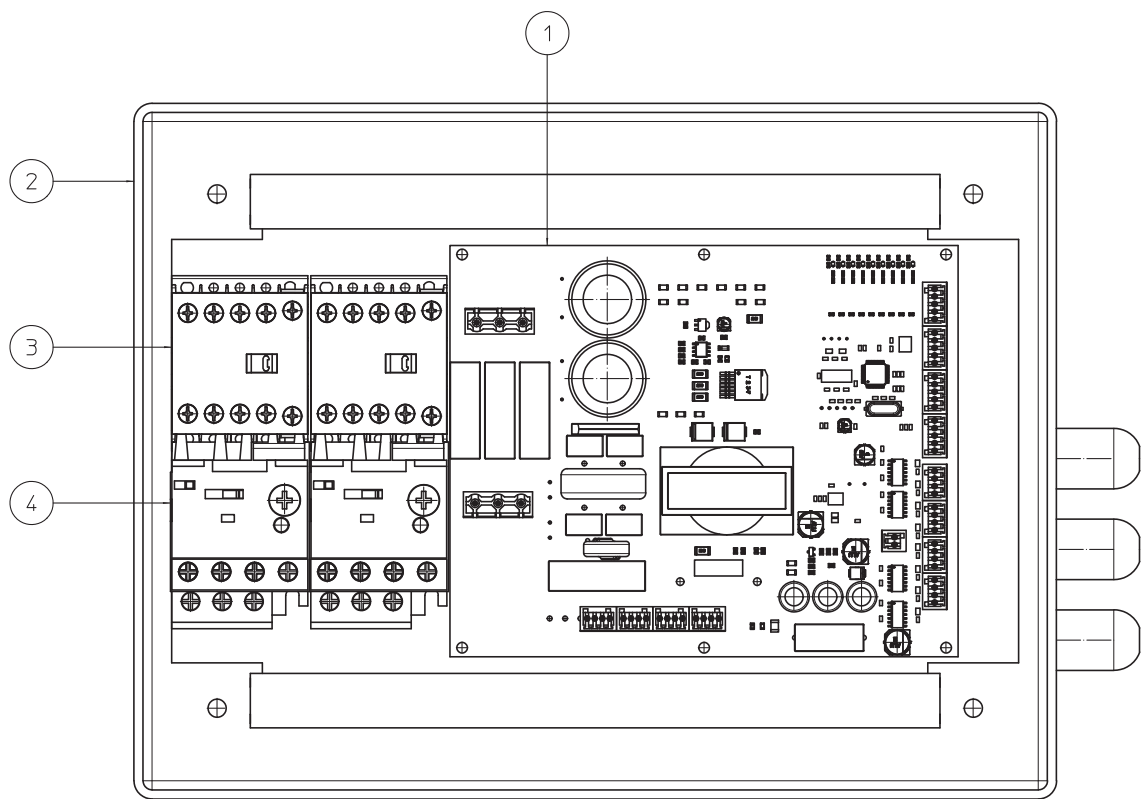


POSITION	QUANTITY	CODE	DESCRIPTION
1	1	38693106	OR SEAL 3106
2	1	50970002	PUMP MOD. K1P D 15 G P199
2	1	50970003	PUMP MOD. "T" PHC 1—6,0 X MC (MOTOR MONOPHASE)
3	1	28320002	INTERFACE BLOCK
4	1	28320005	KNIFE BLOCK
5	5	17500001	COIL A0924DDC STANDARD
5	5	17500004	COIL A0924VDC-27W M UL
6	2	17500003	COIL 24VDC - 22W CRD01/02 (M) STANDARD
6	2	17500005	COIL 24VDC-EC360 22W UL
7	1	31770006	PARALLEL COMPONIBLE DISTRIBUTOR 3/8"
8	1	31770007	PARALLEL COMPONIBLE DISTRIBUTOR 3/8"
9	1	31770008	PARALLEL COMPONIBLE DISTRIBUTOR 3/8" P-T BLIND
10	1	60060004	OIL TANK
11	1	45200002	MOTOR THREE PHASES 230-400/3/50-60 STANDARD
11	1	45220002	MOTOR THREE PHASES UL 230/3/60
11	1	45120002	MOTOR MONOPHASE UL 230/1/60
11	1	45150002	MOTOR MONOPHASE UL 110/1/60
13	1	28320006	HYDRAULIC BODY
14	6	66950021	PIPE R7 1/4" FD+FD L=700
15	1	66950022	PIPE R7 1/4" FD+COD. 10 90° L=450
16	1	66950023	PIPE R7 1/4" FD+COD. 10 45° L=500
17	1	66950024	PIPE R7 1/4" FD+FD L=600
18	1	66950025	PIPE R7 1/4" FD+FD L=500
19	1	23700006	ROUNDING HYDRAULIC CYLINDER
20	1	23700009	KNIFE HYDRAULIC CYLINDER
21	2	23700011	PRESS HYDRAULIC CYLINDER
22	18	69160620	SCREW TCEI M6X20 ZINC.
23	1	59151224	WASHER D.12 ZINC.
24	1	35480002	LOCKING RING NUT FOR THE CUTTING CYLINDER
25	2	35480001	LOCKING RING NUT FOR THE PRESSED CYLINDER
26	2	33800021	FLANGE FOR THE PRESSED CYLINDER
27	1	33800020	FLANGE FOR THE CUTTING CYLINDER
28	2	30131201	NUT M12 ZINC.
29	2	30211201	NUT M12 ZINC.
30	1	14860026	ROD FOR THE ROUNDING CYLINDER
31	1	28320004	BLOCK FU31

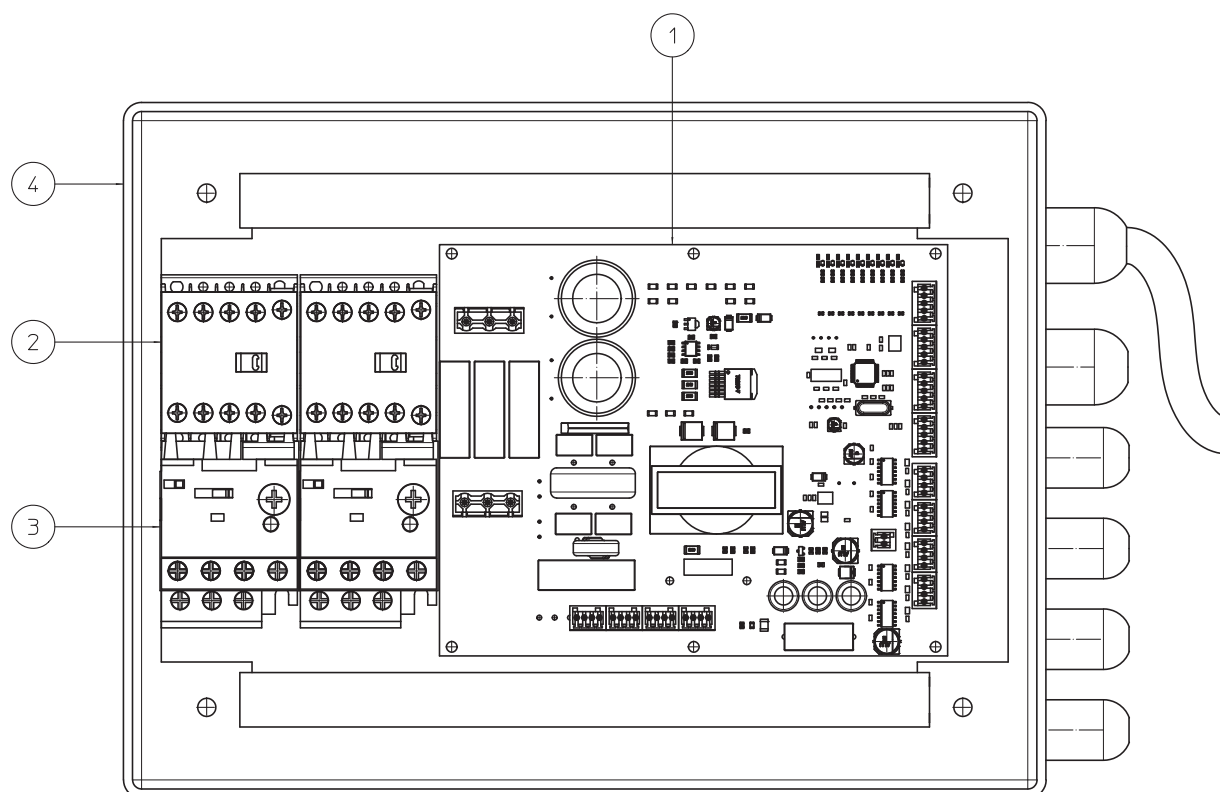
ELECTRICAL GROUP



POSITION	QUANTITY	CODE	DESCRIPTION
1	2	69160620	SCREW TCEI M6X20 ZINC.
2	1	20100417	FIXING PLATE
3	1	53800029	SWITCHES COVER
4	1	60710005	SWITCHES
5	6	30190401	NUT M4 ZINC.
6	1	65610001	CONTROL PANEL REAR COVER
7	1	53800009	GREEN START BUTTON SUPPORT
8	1	53800010	GREEN START BUTTON
9	1	53800001	EMERGENCY STOP BUTTON
10	1	53800014	EMERGENCY STOP BUTTON SUPPORT
11	1	20120304	CONTROL PANEL PLATE
12	1	60850002	SERIGRAPHY
13	2	59160408	WASHER D.4
14	2	30040401	NUT M4 INOX
15	2	69290430	SCREW TCBEI M4X30 INOX
16	1	53800033	MAIN SWITCH
17	1	20120324	POWER SUPPLY COVER
18	1	49200023	PLC BOARD PANEL
19	1	53800051	PLASTIC ELECTRICAL BOX (STANDARD)
19	1	53800045	PAINTED STEEL ELECTRICAL BOX (UL)
20	1	53800036	MICRO SWITCH
21	1	53800037	SWITCHES COVER
22	1	60710002	LIMIT MICRO SWITCH
23	6	25300002	ELECTRICAL CONNECTOR CNT 182 PG09 H12



POSITION	QUANTITY	CODE	DESCRIPTION
1	1	49200026	PC BOARD FOR AUTOMATIC DIVIDER ROUNDER
2	2	65050001	CONTACTOR
3	1	66000017	THERMAL OVERLOAD 10/14 A - 110 V 1 PH
3	1	66000018	THERMAL OVERLOAD 5,5/8 A - 230 V 1 PH
3	1	66000005	THERMAL OVERLOAD 3,7/5,5 A - 230 V 3 PH
4	1	53800045	PAINTED STEEL ELECTRICAL BOX (UL)



POSITION	QUANTITY	CODE	DESCRIPTION
1	1	49200026	PC BOARD FOR AUTOMATIC DIVIDER ROUNDER
2	2	65050001	CONTACTOR
3	1	66000004	THERMAL OVERLOAD 1,8/2,6 A - 400 V 3 PH
3	1	66000005	THERMAL OVERLOAD 3,7/5,5 A - 230 V 3 PH
4	1	53800051	PLASTIC ELECTRICAL BOX (STANDARD)



All machines are in conformity with EC regulations and are manufactured in Italy.