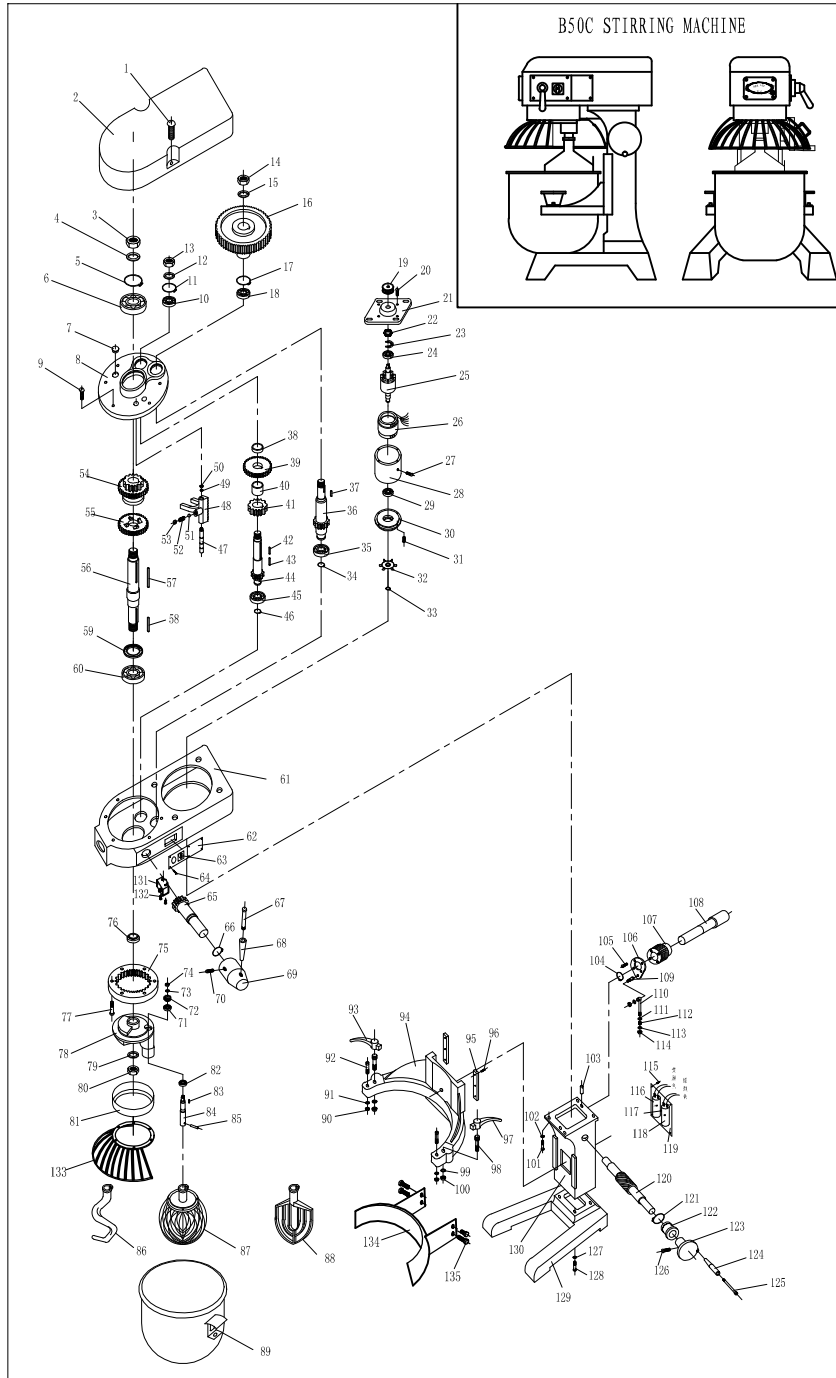




B50C STIRRING MACHINE

|    | Name                     | Drawing number | Amount |
|----|--------------------------|----------------|--------|
| 1  | Screw M6X110             | GB70           | 2      |
| 2  | Cover                    | B50C-0027      | 1      |
| 3  | Nut M22X1.5              | GB6176         | 1      |
| 4  | Washer 22                | GB/T97         | 1      |
| 5  | Circlip for hole D62     | GB893          | 1      |
| 6  | Bearing 6206             | GB/T276        | 1      |
| 7  | Oil-Hde Cover            |                | 1      |
| 8  | Box cover                | B50C-0062      | 1      |
| 9  | Screw M6X25              | GB70           | 4      |
| 10 | Bearing 6204             | GB/T276        | 1      |
| 11 | Circlip for hole D47     | GB893          | 1      |
| 12 | Washer 16                | GB97           | 1      |
| 13 | Nut M16X1.5              | GB96170        | 1      |
| 14 | Nut M16X1.5              | GB96170        | 1      |
| 15 | Washer 16                | GB97           | 1      |
| 16 | Synchronous belt wheel   | B50C-0035      | 1      |
| 17 | Circlip for hole D47     | GB893          | 1      |
| 18 | Bearing 6204             | GB/T276        | 1      |
| 19 | Synchronous belt wheel   | B50C-0029      | 1      |
| 20 | Screw M5X20              | GB818          | 4      |
| 21 | Front cover              | B50C-0028-12   | 1      |
| 22 | Centrifugal Switch       | B50C-0028-09   | 1      |
| 23 | Bottom Plate             |                | 1      |
| 24 | Bearing 6205             | GB276          | 1      |
| 25 | Rotor                    | B50C-0028-07   | 1      |
| 26 | Stator                   | B50C-0028-06   | 1      |
| 27 | Fastening screw M6X15    | GB78           | 1      |
| 28 | Motor shell              | B50C-0028-05   | 1      |
| 29 | Bearing 6205             | GB276          | 1      |
| 30 | Bake Cover               | B50C-0028-04   | 1      |
| 31 | Screw M5X20              | GB818          | 4      |
| 32 | Motor Fan                | B50C-0028-01   | 1      |
| 33 | Snap Spring d15          | GB894          | 1      |
| 34 | Snap Spring d20          | GB894          | 1      |
| 35 | Bearing 6204             | GB/T276        | 1      |
| 36 | Inputshaft Z=13          | B50C-0055      | 1      |
| 37 | Dowel 6X30               | GB1096         | 1      |
| 38 | Spacer Sleeve            | B50C-0061      | 1      |
| 39 | Gear Z=34                | B50C-0060      | 1      |
| 40 | Spacer Sleeve            | B50C-0058      | 1      |
| 41 | Gear Z=24                | B50C-0056      | 1      |
| 42 | Dowel 6X20               | GB1096         | 1      |
| 43 | Dowel 6X20               | GB1096         | 1      |
| 44 | Second Motion shaft Z=15 | B50C-0054      | 1      |
| 45 | Bearing 6204             | GB/T276        | 1      |
| 46 | Snap Spring d20          | GB894          | 1      |
| 47 | Fork Shaft               | B50C-0073      | 1      |
| 48 | Shift Fork               | B50C-0074      | 1      |
| 49 | Ring Washer 10           | GB/T-93        | 1      |
| 50 | Nut M10                  | GB/T41         | 1      |
| 51 | Steel Ball $\phi 8$      | GB308          | 1      |

|     | Name                    | Drawing number | Amount |
|-----|-------------------------|----------------|--------|
| 52  | Positioning Spring      | B50C-0121      | 1      |
| 53  | Screw M10X20            | GB5781         | 1      |
| 54  | Double Gear Z=27, 37    | B50C-0075      | 1      |
| 55  | Gear Z=46               | B50C-0077      | 1      |
| 56  | Output Shaft (III)      | B50C-0076      | 1      |
| 57  | Dowel 10X115            | GB1096         | 1      |
| 58  | Dowel 8X55              | GB1096         | 1      |
| 59  | Oil Seal 38X58X12       | HG4-692        | 1      |
| 60  | Bearing 6207            | GB/T276        | 1      |
| 61  | Case                    | B50C-0024      | 1      |
| 62  | Label                   |                | 1      |
| 63  | Swith                   |                | 1      |
| 64  | Screw M5X8              | GB/T818        | 6      |
| 65  | Shift Gear              | B50C-0118      | 1      |
| 66  | Snap Spring d20         | GB894          | 1      |
| 67  | Shift lever handle core | B50C-0116      | 1      |
| 68  | Shift lever handle      | B50C-0117      | 1      |
| 69  | Shift lever seat        | B50C-0113      | 1      |
| 70  | Screw M8X16             | GB79           | 1      |
| 71  | Bearing 6205            | GB/T276        | 1      |
| 72  | Planetary Gear Z=22     | B50C-0083      | 1      |
| 73  | Washer 16               | GB/T95         | 1      |
| 74  | Nut M16X1.5             | GB/T41         | 1      |
| 75  | Ring Gear Z=70          | B50C-0082      | 1      |
| 76  | Spacer Sleeve           | B50C-0092      | 1      |
| 77  | Screw M6X25             | GB/T70         | 6      |
| 78  | Planetary Gear Holder   | B50C-0091      | 1      |
| 79  | Washer 22               | GB/T97         | 1      |
| 80  | Nut M22X1.5             | GB6176         | 1      |
| 81  | Ring                    | B50C-0081      | 1      |
| 82  | Bearing 6006            | GB/T276        | 1      |
| 83  | Dowel 8X18              | GB96170        | 1      |
| 84  | Stir Shaft              | B50C-0086      | 1      |
| 85  | Straight Pin 10X30      | GB/T117        | 1      |
| 86  | Dough mixer             | B50C-0042A     | 1      |
| 87  | Stirred ball            | B50C-0042C     | 1      |
| 88  | Agitator                | B50C-0042B     | 1      |
| 89  | Charging barrel         | B50C-0043      | 1      |
| 90  | Nut M8                  | GB96170        | 2      |
| 91  | Ring Washer 8           | GB/T-93        | 2      |
| 92  | Anchlr Pin              | B50C-0044      | 2      |
| 93  | Lock Handle             | B50C-0112      | 1      |
| 94  | Barrel Holder           | B50C-0010      | 1      |
| 95  | Flat Clamp              | B50C-0100      | 2      |
| 96  | Screw M8X16             | GB5780         | 6      |
| 97  | Lock Handle             | B50C-0095      | 1      |
| 98  | Locking Pin             | B50C-0048      | 2      |
| 99  | Washer 12               | GB/T97         | 2      |
| 100 | Nut M12                 | GB96170        | 2      |
| 101 | Screw M12X35            | GB70           | 4      |
| 102 | Ring Washer 12          | GB/T-93        | 4      |

|     | Name                | Drawing number | Amount |
|-----|---------------------|----------------|--------|
| 103 | Straight Pin 8X16   | GB/T119        | 2      |
| 104 | Snap Spring d14     | GB894          | 1      |
| 105 | Screw M8X20         | GB/T818        | 4      |
| 106 | Worm wheel splint   | B50C-0013      | 1      |
| 107 | Lifting Gear        | B50C-0018      | 1      |
| 108 | Lifting worm shaft  | B50C-0015      | 1      |
| 109 | Screw hook          | B50C-0012      | 1      |
| 110 | Lifeing hook        | B50C-0009      | 1      |
| 111 | Washer 12           | GB98           | 1      |
| 112 | Spring              | B50C-0007      | 1      |
| 113 | Washer 12           | GB98           | 1      |
| 114 | Nut M12             | GB96170        | 3      |
| 115 | Screw M4X8          | GB/T818        | 4      |
| 116 | Capacitor 200UF     |                | 1      |
| 117 | Screw M6X15         |                | 1      |
| 118 | Capacitor 35UF      |                | 1      |
| 119 | Plate               |                | 1      |
| 120 | Worm Shaft          | B50C-0103      | 1      |
| 121 | Snap Spring d30     | GB894          | 1      |
| 122 | Locating Sleeve     | B50C-0105      | 1      |
| 123 | Handwheel           | B50C-0109      | 1      |
| 124 | Hand wheel handle   | B50C-0107      | 1      |
| 125 | Core Shaft          | B50C-0106      | 1      |
| 126 | Screw M8X16         | GB/T818        | 1      |
| 127 | Spring Washer 12    | GB/T-93        | 4      |
| 128 | Screw M12X45        |                | 4      |
| 129 | Footing             | B50C-0001      | 1      |
| 130 | Guide pillar        | B50C-0004      | 1      |
| 131 | Micro switch        |                | 1      |
| 132 | Screw M4X25         |                | 2      |
| 133 | Protective guard    |                | 1      |
| 134 | Fixed crash barrier |                | 1      |
| 135 | Screw M4X25         | GB/T70         | 4      |